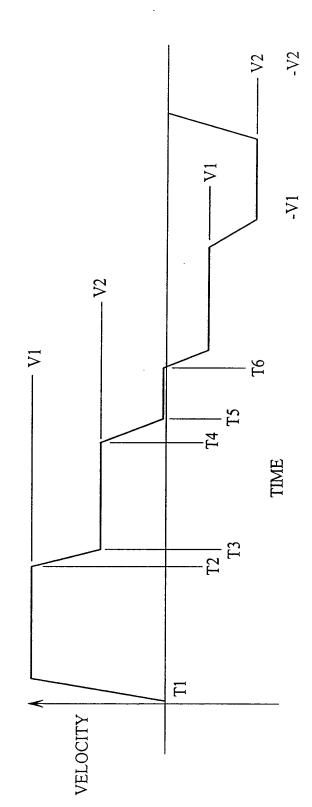
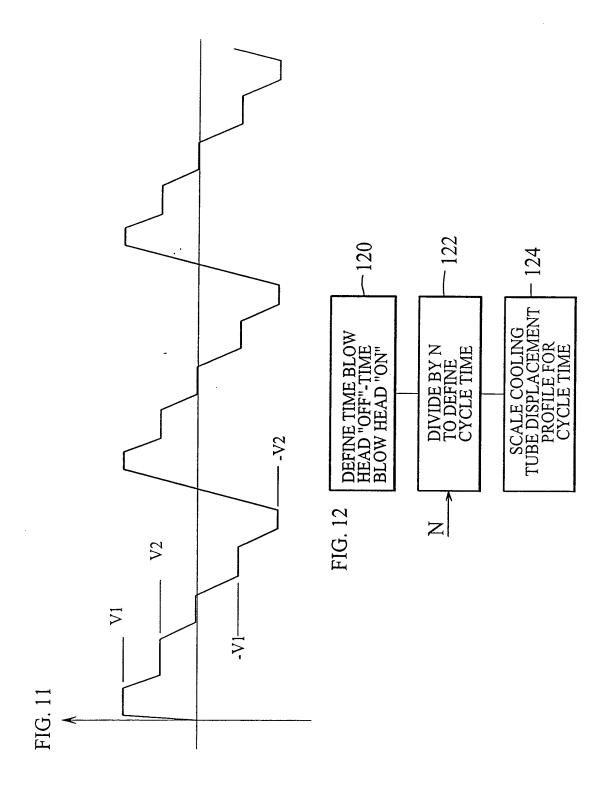


FIG. 10





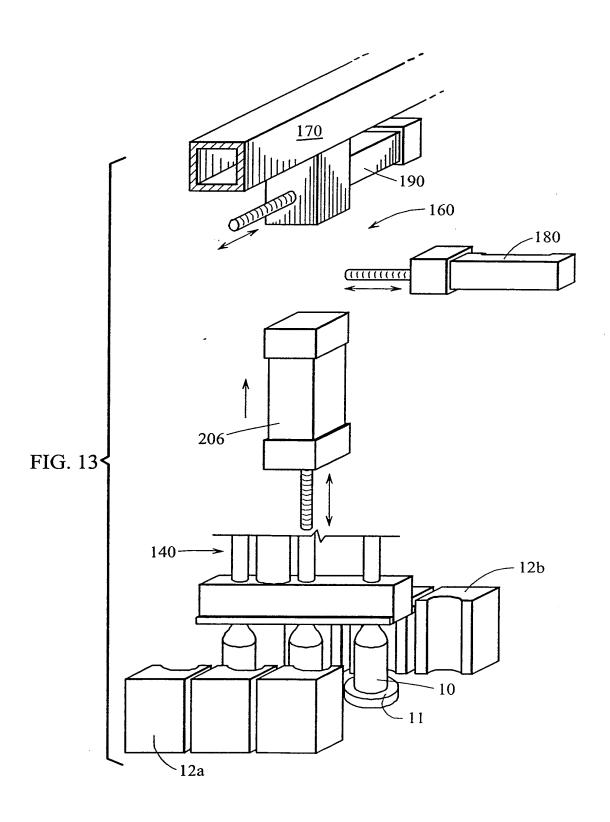
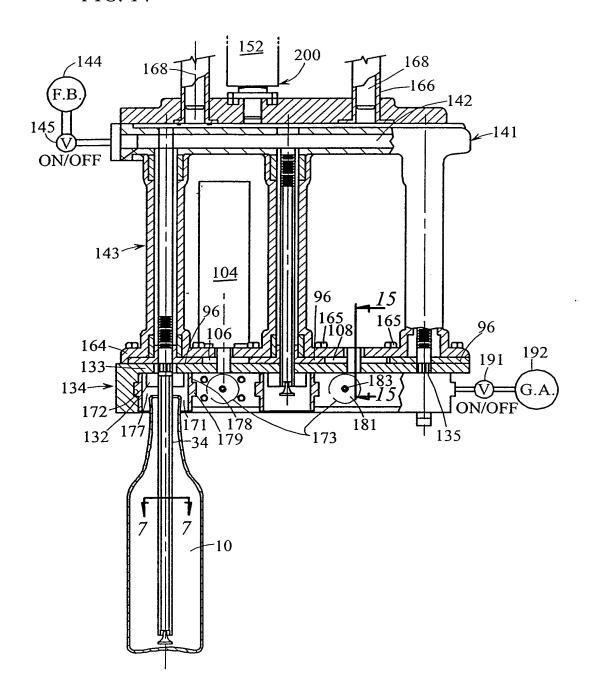
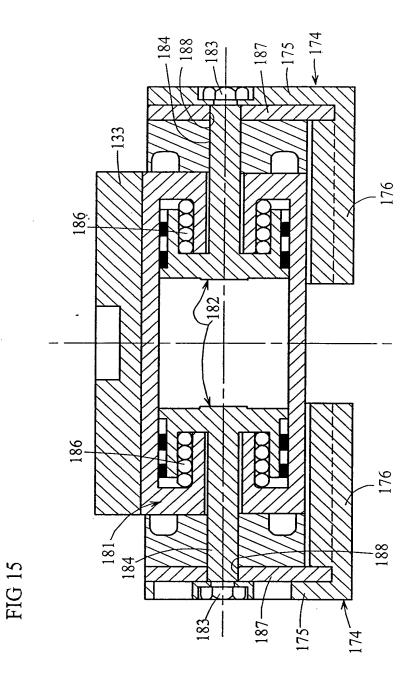
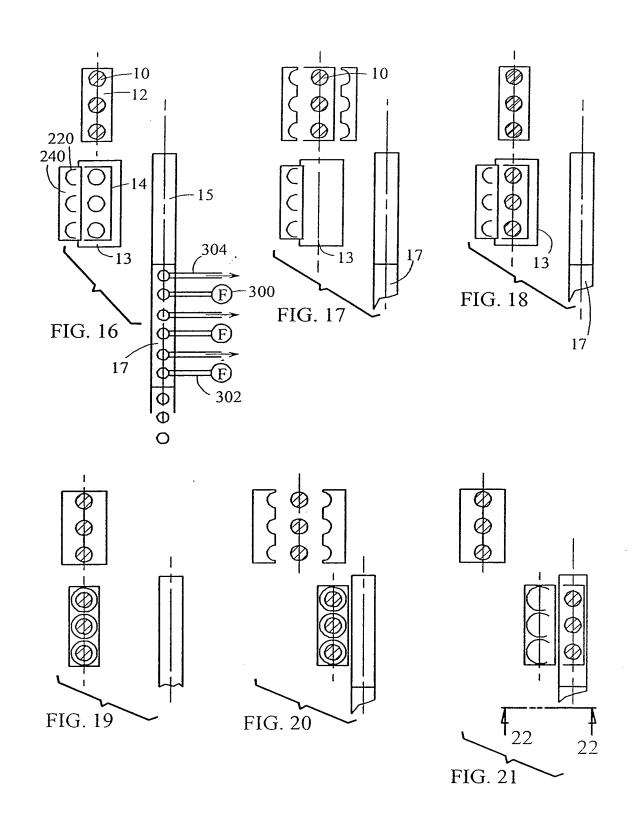
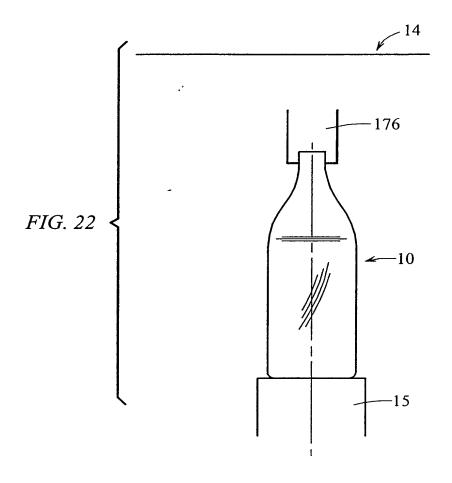


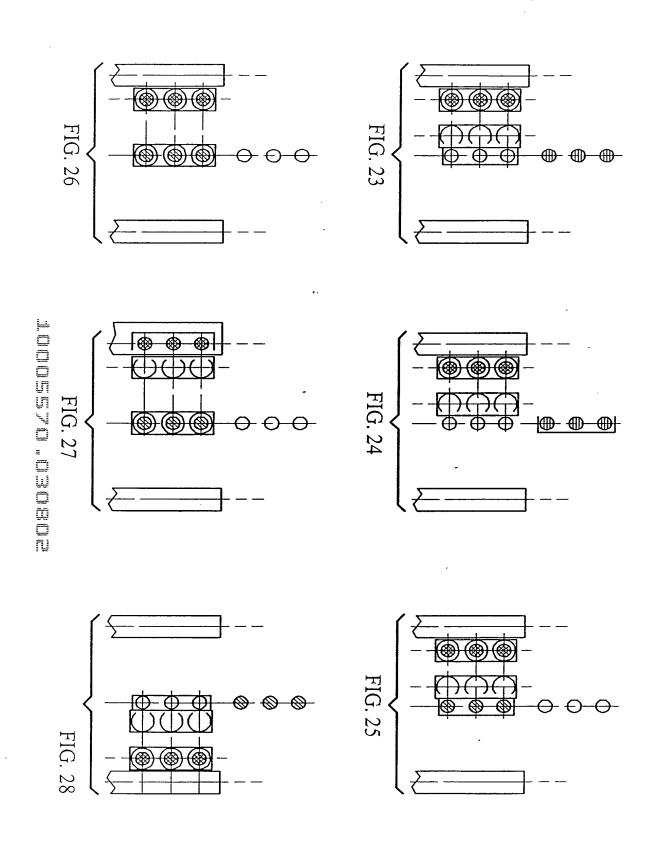
FIG. 14

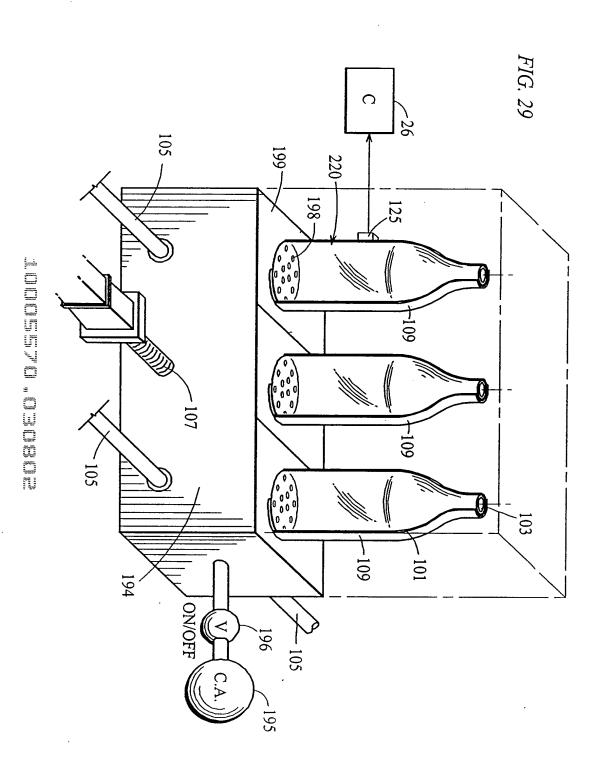


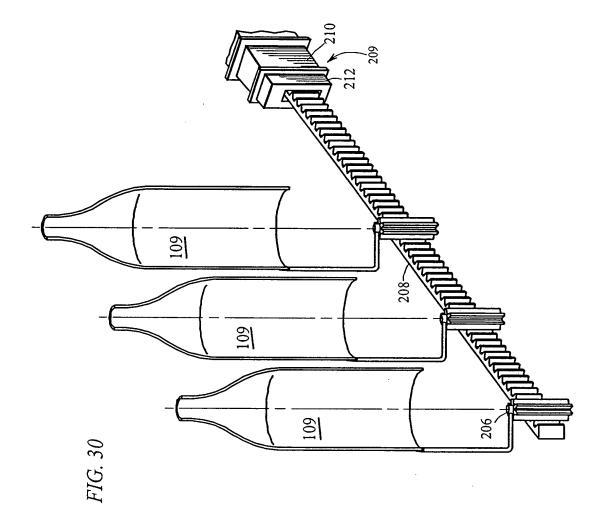


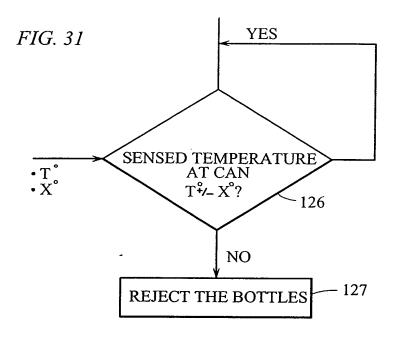


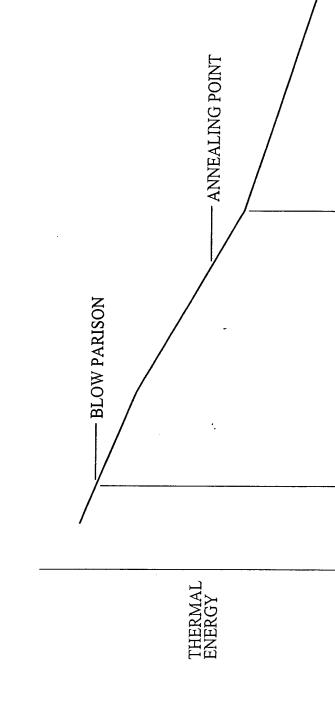












COOLING TUNNEL

TAKEOUT ASSEMBLY/ DEAD PLATE MECHANISM

BLOW MOLD

FIG. 32

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